A Non-Taxane Chemotherapy Combination Regimen for the Treatment of Anthracycline and Taxane Resistant Metastatic Breast Cancer

Please see Indications and Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
Breast Cancer Overview
Breast Cancer: Scope of Disease in the US

• It is estimated that 226,870 women will be diagnosed with and 39,510 women will die of breast cancer in 2012\textsuperscript{1}
  
  – Median age at diagnosis is 61 years, based on data from 2005 to 2009\textsuperscript{2}
  
  – Median age at death is 68 years, based on data from 2005 to 2009\textsuperscript{2}

• Based on rates from 2007–2009, the lifetime risk of a woman developing breast cancer is 1 in 8\textsuperscript{2}

• Approximately 5% of women with breast cancer are diagnosed in the metastatic setting\textsuperscript{2}

\textsuperscript{1} Siegel R et al. CA Cancer J Clin. 2012;62(1):10-30
Notes

- This slide depicts receptor status of breast cancer based on 2 recent publications examining large populations of women with breast cancer
- On the left are data from 34 studies participating in the Breast Cancer Association Consortium\(^1\)
  - ER, PR, and HER2 data were available for 14,141 patients
  - As shown, approximately two-thirds of those patients were ER positive and/or PR positive and HER2 negative
  - Just over 14% of cases were ER/PR/HER2 negative
- On the right are data from the IMS Oncology Analyzer database on women (ages >21) treated in France, Germany, Italy, Spain, or the UK for metastatic breast cancer. Of the 4670 women included in the analysis, receptor status was known for 4070 and those data are plotted on this slide\(^2\)
  - As shown, 53.5% of patients had ER positive and/or PR positive and HER2 negative tumors
  - In this analysis, 14% of cases were ER/PR/HER2 negative

---

Select Factors Associated With Poor Prognosis Disease

- Age and menopausal status\(^1\)
- Performance status\(^2\)
- Presence and extent of metastases (e.g., number of visceral sites)\(^1,2\)
- Rapid recurrence/short disease-free interval\(^2\)
- Molecular profile (ER/PR/HER2 status)\(^1,2\)
- Histology of tumor\(^1\)

---


Please see Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
Breast Cancer and Resistance to Chemotherapy

- Development of resistance to chemotherapy, including anthracycline and/or taxane, is a major concern\(^1\)

- In metastatic breast cancer (MBC), primary taxane resistance has been reported in\(^2\):
  - Up to 55% of anthracycline-pretreated patients in a Phase III study
  - Up to 31% of patients who had not previously been treated with anthracyclines in 2 other Phase III studies

---

Anthracyclines and taxanes are commonly used for breast cancer treatment. Mechanisms of chemoresistance to these agents include: (1) increased drug efflux (with anthracyclines and taxanes) and (2) alterations in drug targets (with taxanes).

- Increased drug efflux due to the ABC (ATP-binding cassette) transporter proteins appears to be a very common mechanism of multidrug resistance (MDR). To date, 48 different ABC transporters have been identified, and at least 7 in the multidrug-resistant protein (MRP) family have been shown to confer resistance to one or more cytotoxic drugs. P-glycoprotein (P-gp) was the first ABC transporter to be identified and is overexpressed in many drug-resistant cell lines. P-gp is upregulated in 14% to 26% of chemotherapy-naïve patients and in 43% to 57% of patients after chemotherapy.

- Drug target alterations are another mechanism for taxane resistance. In taxane-resistant cell lines, reductions in total levels of intracellular tubulin, changes in the specific isotypes, and the development of specific mutations that abrogate β-tubulin taxane binding have been shown to contribute to taxane resistance. Class III β-tubulin overexpression is associated with taxane resistance. Altered expression levels of tubulin isotypes could affect the stability or signaling dynamics of microtubules, resulting in decreased taxane activity.

- Given the increasing resistance to anthracyclines and taxanes, much research has been focused on better understanding chemoresistant mechanisms and developing agents less affected by resistance mechanisms.

- There remains a need for agents that are less affected by resistance mechanisms.

**Notes**

- Anthracyclines and taxanes are commonly used for breast cancer treatment. Mechanisms of chemoresistance to these agents include: (1) increased drug efflux (with anthracyclines and taxanes) and (2) alterations in drug targets (with taxanes).

**Primary Mechanisms of Resistance in Breast Cancer**

<table>
<thead>
<tr>
<th>Resistance Mechanism</th>
<th>Drugs Affected</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Extracellular</strong></td>
<td></td>
</tr>
<tr>
<td>Alterations in drug efflux¹,²</td>
<td>Anthracyclines, taxanes, vinca alkaloids</td>
</tr>
<tr>
<td>▪ Increased expression of P-gp and MRP-1 efflux pumps (ABC transporters)</td>
<td></td>
</tr>
<tr>
<td><strong>Intracellular</strong></td>
<td>Taxanes</td>
</tr>
<tr>
<td>Modifications in drug target³⁻⁵</td>
<td></td>
</tr>
<tr>
<td>▪ Reduction in tubulin levels and overexpression of tubulin isoforms</td>
<td></td>
</tr>
<tr>
<td>▪ Mutations in β-tubulin monomers affecting polymerization</td>
<td></td>
</tr>
</tbody>
</table>

**Need for agents less affected by resistance mechanisms⁶**


IXEMPRA (ixabepilone):
Overview and Data
IXEMPRA (ixabepilone): Indications and Usage

- IXEMPRA (ixabepilone) is indicated in combination with capecitabine for the treatment of patients with metastatic or locally advanced breast cancer resistant to treatment with an anthracycline and a taxane, or whose cancer is taxane resistant and for whom further anthracycline therapy is contraindicated
  - Anthracycline resistance is defined as progression while on therapy or within 6 months in the adjuvant setting or 3 months in the metastatic setting
  - Taxane resistance is defined as progression while on therapy or within 12 months in the adjuvant setting or 4 months in the metastatic setting

- IXEMPRA is indicated as monotherapy for the treatment of metastatic or locally advanced breast cancer in patients whose tumors are resistant or refractory to anthracyclines, taxanes, and capecitabine

Please see Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
IXEMPRA (ixabepilone): Boxed WARNING and Contraindications

WARNING: Toxicity in hepatic impairment
IXEMPRA (ixabepilone) in combination with capecitabine is contraindicated in patients with AST or ALT >2.5 x ULN or bilirubin >1 x ULN due to increased risk of toxicity and neutropenia-related death
- In combination with capecitabine, the overall frequency of grade 3/4 adverse reactions, febrile neutropenia, serious adverse reactions, and toxicity-related deaths was greater in patients with hepatic impairment
- Caution should be used when using IXEMPRA as monotherapy in patients with AST or ALT >5 x ULN. Use of IXEMPRA in patients with AST or ALT >10 x ULN or bilirubin >3 x ULN is not recommended
- With monotherapy, grade 4 neutropenia, febrile neutropenia, and serious adverse reactions were more frequent in patients with hepatic impairment

Contraindications
IXEMPRA is contraindicated in patients:
- with a known history of a severe (CTC grade 3/4) hypersensitivity reaction to agents containing Cremophor® EL or its derivatives such as polyoxyethylated castor oil
- who have a baseline neutrophil count <1500 cells/mm$^3$ or a platelet count <100,000 cells/mm$^3$

Cremophor® is a registered trademark of BASF AG.
AST = aspartate aminotransferase; ALT = alanine aminotransferase; ULN = upper limit of normal; CTC = common terminology criteria.
Please see Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
Notes

- Epothilones A and B are the major products originally isolated from a unique source, the soil-dwelling, gram-negative myxobacterium *Sorangium cellulosum*. Other epothilone analogs (eg, epo C and D) have been discovered as well.¹

- IXEMPRA® (ixabepilone) was the first approved epothilone

- Ixabepilone is a semi-synthetic analog of epothilone B that suppresses microtubule dynamics, resulting in the blockade of cancer cells during the mitotic stage of the cell division cycle, which leads to cell death.² More than 300 semi-synthetic analogs of epothilone B were made and tested in various **in vitro** and **in vivo** systems before the ixabepilone compound emerged as an efficacious analog of those tested.³

- IXEMPRA demonstrated activity **in vivo** against multiple tumor xenografts including drug-resistant types that overexpress P-gp, MRP-1, and βIII tubulin isoforms, or harbor tubulin mutations.²

- Preclinical studies have shown that IXEMPRA is active in taxane-resistant disease.⁴ ⁵

---


² IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.


The objective of Study 046 was to compare IXEMPRA (ixabepilone) plus capecitabine versus capecitabine alone in patients with anthracycline-pretreated or -resistant and taxane-resistant locally advanced or metastatic breast cancer.

Notes

- Study 046 was a multicenter, open-label, randomized, Phase III trial that compared IXEMPRA (ixabepilone) in combination with capecitabine to capecitabine alone in 752 patients with anthracycline-pretreated or -resistant and taxane-resistant locally advanced or metastatic breast cancer\(^1\)\(^2\).
- To be eligible for the study, adult women had to have demonstrated resistance to anthracyclines and taxanes, based on strict resistance criteria, as defined on the slide\(^1\)\(^2\).

1. IXEMPRA\(^\circledast\) (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Patients were allowed to receive up to 3 prior chemotherapy regimens in any setting, with sequential neoadjuvant/adjuvant treatment counting as 1 regimen. Key exclusion criteria included brain metastases; prior severe hypersensitivity to agents containing Cremophor® EL or to fluoropyrimidine; prior epothilone or capecitabine therapy; \( \geq \) Grade 2 peripheral neuropathy; reduced hematologic or renal function; or liver dysfunction, with the exception of patients with liver metastases. The final criterion was amended after 377 patients were enrolled to exclude patients with \( \geq \) Grade 2 liver function tests for ALT, AST, or bilirubin irrespective of liver metastases. Patients were treated with IXEMPRA (ixabepilone) 40 mg/m\(^2\) on Day 1 of a 21-day cycle, plus oral capecitabine 2000 mg/m\(^2\), administered in 2 divided doses each day on Days 1 through 14 of a 21-day cycle, or capecitabine alone, 2500 mg/m\(^2\) in 2 divided doses each day on Days 1 through 14 of a 21-day cycle. Treatment was continued until disease progression or unacceptable toxicity. The primary end point of the study was an intent-to-treat analysis of PFS, defined as time from randomization to radiologic progression, as determined by independent radiologic review (IRR). Secondary end points were objective tumor response, based on RECIST; time to response; response duration (based on IRR assessments); safety and impact on patient symptoms; and overall survival.

1. IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Both arms were evenly matched with regard to age, race, baseline performance status (Karnofsky 70%–100%), and receipt of prior adjuvant or neoadjuvant chemotherapy.

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Patients, no. (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Median age in years</td>
<td>53 years</td>
</tr>
<tr>
<td>Race:</td>
<td></td>
</tr>
<tr>
<td>White</td>
<td>504 (67)</td>
</tr>
<tr>
<td>Black</td>
<td>22 (3)</td>
</tr>
<tr>
<td>Asian</td>
<td>170 (23)</td>
</tr>
<tr>
<td>Prior adjuvant/neoadjuvant chemotherapy</td>
<td>56/ (79)</td>
</tr>
<tr>
<td>ER status:</td>
<td></td>
</tr>
<tr>
<td>Positive</td>
<td>351 (47)</td>
</tr>
<tr>
<td>Negative</td>
<td>325 (43)</td>
</tr>
<tr>
<td>HER2 status:</td>
<td></td>
</tr>
<tr>
<td>Positive</td>
<td>112 (15)</td>
</tr>
<tr>
<td>Negative</td>
<td>458 (61)</td>
</tr>
<tr>
<td>ER-, PR-, HER2-</td>
<td>187 (25)</td>
</tr>
</tbody>
</table>

Notes

- Both arms were evenly matched with regard to age (median, 53 years), baseline performance status, and receipt of prior adjuvant or neoadjuvant chemotherapy (75%).
- Tumors were ER-positive in 47% of patients, ER-negative in 43%, HER2-positive in 15%, HER2-negative in 61%; and 25% of patients had ER/PR/HER2 negative tumors.
Study 046 included early- to late-line patients who met strictly defined resistance criteria\(^1\)

In the combination arm, 7\% of patients received no prior therapy and 48\% received 1 prior therapy in the metastatic setting. Thus, 55\% of patients received IXEMPRA (ixabepilone) plus capecitabine as either first- or second-line treatment in the metastatic setting\(^1\)

The majority of patients (84\% in both treatment arms) had extensive visceral disease involving the liver and/or lung\(^1\)

Eighty-seven percent of the combination-treated patients progressed in the metastatic setting due to taxane resistance.\(^2\) Forty-four percent of patients had received docetaxel, 42\% had received paclitaxel, and 14\% had received both\(^3\)

---

1. IXEMPRA\(^\circ\) (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Summary of IXEMPRA (ixabepilone) + Capecitabine-Treated Patient Population

- Patients met the strict protocol-defined criteria for resistance to anthracyclines and taxanes
- Extensive visceral disease
  - 84% had liver and/or lung metastases
- 55% had received 0 or 1 prior therapy in the metastatic setting
  - 7% of patients received no prior therapy
- 87% had taxane resistance in the metastatic setting
- Hormone receptor status for both arms
  - 47% were ER+ and/or PR+
  - 25% were ER-, PR-, and HER2-
- HER2-positive status for both arms
  - 15% were HER2+

Notes

- PFS was defined as time from randomization to radiologic progression, based on IRR of intent-to-treat population.
- Patients were censored for PFS at the last date of tumor assessment prior to the start of subsequent therapy. In patients for whom independent review was not available, PFS was censored at the randomization date.
- IXEMPRA (ixabepilone) in combination with capecitabine resulted in a statistically significant improvement in PFS compared to capecitabine alone (HR, 0.69; 95% CI, 0.58–0.83; stratified log-rank P<0.0001) with a 31% reduction in the estimated risk of disease progression.
- Based on IRR assessment, the median PFS in the IXEMPRA plus capecitabine arm was 5.7 months (95% CI, 4.8–6.7) compared with 4.1 months (95% CI, 3.1–4.3) for capecitabine; this resulted in a 40% increase in the median PFS with the combination treatment arm.
- Patients in the combination treatment group received a median of 5 cycles, and patients in the capecitabine alone treatment group received a median of 4 cycles.
- There was no statistically significant difference in overall survival between treatment arms in this study, or in a similarly designed study.
- In Study 046, the median overall survival was 12.9 months (95% CI, 11.5–14.2) in the combination therapy arm and 11.1 months (95% CI, 10.0–12.5) in the capecitabine alone arm (HR, 0.90; 95% CI, 0.77–1.05; P=0.19).
- In the second trial comparing IXEMPRA in combination with capecitabine versus capecitabine alone, conducted in 1221 patients pretreated with an anthracycline and taxane, the median overall survival was 16.4 months (95% CI, 15.0–17.9) in the combination therapy arm and 15.6 months (95% CI, 13.9–17.0) in the capecitabine alone arm (HR, 0.90; 95% CI, 0.78–1.03; P=0.12).

IXEMPRA® (ixaebipilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Notes

- Objective tumor response rate is defined as those patients who achieved either a complete or partial response, based on RECIST criteria.
- Based on IRR, IXEMPRA (ixabepilone) in combination with capecitabine resulted in a statistically significant improvement in objective tumor response rate compared to capecitabine monotherapy (34.7% [95% CI, 29.9–39.7] vs 14.3% [95% CI, 10.9–18.3]; odds ratio, 3.2; \( P < 0.0001 \)).
- The median duration of response, calculated for all patients who achieved an objective tumor response, was 6.4 months (95% CI, 5.6–7.1) for IXEMPRA plus capecitabine and 5.6 months (95% CI, 4.2–7.5) for capecitabine.

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Peripheral Neuropathy

- Prior therapy with neurotoxic chemotherapy agents did not predict the development of neuropathy

<table>
<thead>
<tr>
<th>Parameter</th>
<th>IXEMPRA (ixabepilone) + Capecitabine</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-existing baseline peripheral neuropathy (grade 1)*</td>
<td>24%</td>
</tr>
<tr>
<td>Peripheral neuropathy (all grades)*</td>
<td>67%</td>
</tr>
<tr>
<td>Grade 3/4 peripheral neuropathy*</td>
<td>23%</td>
</tr>
<tr>
<td>Discontinuation due to neuropathy</td>
<td>21%</td>
</tr>
<tr>
<td>Median number of cycles to onset of grade 3/4 neuropathy</td>
<td>4</td>
</tr>
<tr>
<td>Median time to improvement of grade 3/4 neuropathy to baseline or to grade 1</td>
<td>6.0 weeks</td>
</tr>
</tbody>
</table>

- Peripheral neuropathy was common. Neuropathy occurred early during treatment; ~75% of new onset or worsening neuropathy occurred during the first 3 cycles
- Peripheral neuropathy was cumulative, generally reversible, and should be managed with dose adjustments or delays and discontinuations
- The majority of patients (80%) had improvement or no worsening of their neuropathy following dose reduction

Notes

- Peripheral neuropathy is a common nonhematologic adverse reaction with IXEMPRA (ixabepilone), occurring in 67% of patients treated with IXEMPRA plus capecitabine
- 23% of patients had grade 3/4 peripheral neuropathy
- The median number of cycles to onset of grade 3/4 neuropathy was 4, and the median time to improvement of grade 3/4 neuropathy to baseline or to grade 1 was 6 weeks
- In clinical studies, management of peripheral neuropathy included: dose reductions, dose delays, and treatment discontinuation
  - In Study 046, the majority of patients (80%) had improvement or no worsening of their neuropathy following dose reduction. Of the patients with grade 3/4 neuropathy, 76% had documented improvement to baseline or grade 1, twelve weeks after onset
- Patients treated with IXEMPRA should be monitored for symptoms of neuropathy, such as burning sensation, hyperesthesia, hypoesthesia, paresthesia, discomfort, or neuropathic pain

Dose modification guidelines for IXEMPRA for certain toxicities will be reviewed later in this presentation.

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Notes

- IXEMPRA (ixabepilone) must not be administered to patients with a neutrophil count <1500 cells/mm³ or a platelet count <100,000 cells/mm³.

- Myelosuppression is dose-dependent and primarily manifested as neutropenia.

- Drug-associated hematologic abnormalities (>40%) include neutropenia, leukopenia, anemia, and thrombocytopenia.

- Patients who experience severe neutropenia or thrombocytopenia should have their dose reduced.

- Neutropenia-related deaths occurred in 1.9% of 414 patients with normal hepatic function or mild hepatic impairment treated with IXEMPRA in combination with capecitabine.

- Grade 3/4 neutropenia was observed in 68% of patients in the IXEMPRA plus capecitabine treatment group versus 11% of patients in the capecitabine monotherapy group. The rate of grade 3/4 febrile neutropenia was 4% with IXEMPRA plus capecitabine and 1% with capecitabine monotherapy.

- Growth factor support was used at the discretion of the investigator and consistent with the product label.

- NCI CTC grading for febrile neutropenia ranges from grade 3 to 5. Three patients (1%) experienced grade 5 (fatal) febrile neutropenia. Other neutropenia-related deaths (9) occurred in the absence of reported febrile neutropenia.

1. IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Notes

- This slide shows nervous system and gastrointestinal disorders
- As discussed previously, peripheral neuropathy is the most common nonhematologic adverse reaction
- The following 4 slides report the other nonhematologic adverse reactions occurring in ≥5% of patients. The adverse events occurring in ≥20% of patients are highlighted on each of the slides
- As you can see, gastrointestinal disorders occurring in ≥20% of patients included nausea, vomiting, stomatitis/mucositis, diarrhea, constipation, and abdominal pain

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Nonhematologic Adverse Reactions (≥5%) (cont)

<table>
<thead>
<tr>
<th>Adverse Event†</th>
<th>IXEMPRA (ixabepilone) + Capecitabine, % (n=369)</th>
<th>Capecitabine, % (n=368)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Total</td>
<td>Grade 3/4</td>
</tr>
<tr>
<td>Skin and Subcutaneous Tissue Disorders</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alopecia†</td>
<td>31</td>
<td>0</td>
</tr>
<tr>
<td>Skin rash†</td>
<td>17</td>
<td>1‡</td>
</tr>
<tr>
<td>Nail disorder†</td>
<td>24</td>
<td>2‡</td>
</tr>
<tr>
<td>Palmar-plantar erythrodysesthesia syndrome†</td>
<td>64</td>
<td>18‡</td>
</tr>
<tr>
<td>Pruritus</td>
<td>5</td>
<td>0</td>
</tr>
<tr>
<td>Skin exfoliation†</td>
<td>5</td>
<td>&lt;1‡</td>
</tr>
<tr>
<td>Skin hyperpigmentation†</td>
<td>11</td>
<td>0</td>
</tr>
<tr>
<td>Eye Disorders</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lactation increased</td>
<td>5</td>
<td>0</td>
</tr>
</tbody>
</table>

*System organ class presented as outlined in Guidelines for Preparing Core Clinical Safety Information on Drugs by the Council for International Organizations of Medical Sciences (CIOMS).
†Consists of multiple MedDRA Preferred Terms.
‡No grade 4 reports.
IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.

Notes
- This slide shows skin and subcutaneous tissue disorders and eye disorders
- Adverse events occurring in ≥5% of patients included skin and eye disorders
- Adverse events occurring in ≥20% of patients were alopecia, nail disorder, and hand-foot syndrome

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Nonhematologic Adverse Reactions (≥5%) (cont)

<table>
<thead>
<tr>
<th>Adverse Event*</th>
<th>IXEMPRA (ixabepilone) + Capecitabine, % (n=365)</th>
<th>Capecitabine, % (n=368)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Total</td>
<td>Grade 3/4</td>
</tr>
<tr>
<td>Musculoskeletal, Connective Tissue, and Bone Disorders</td>
<td>Myalgia/arthralgia$^+$</td>
<td>39</td>
</tr>
<tr>
<td></td>
<td>Musculoskeletal pain$^+$</td>
<td>23</td>
</tr>
<tr>
<td>General Disorders and Administration Site Conditions</td>
<td>Fatigue/asthenia$^+$</td>
<td>60</td>
</tr>
<tr>
<td></td>
<td>Edema$^+$</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td>Pyrexia</td>
<td>10</td>
</tr>
<tr>
<td></td>
<td>Pain$^+$</td>
<td>9</td>
</tr>
<tr>
<td>Blood and Lymphatic System Disorders</td>
<td>Febrile neutropenia</td>
<td>5</td>
</tr>
<tr>
<td>Psychiatric</td>
<td>Insomnia$^+$</td>
<td>9</td>
</tr>
</tbody>
</table>

*System organ class presented as outlined in Guidelines for Preparing Core Clinical Safety Information on Drugs by the Council for International Organizations of Medical Sciences (CIOMS).

$^+$ Some cases of myalgia/arthralgia, musculoskeletal pain, and fatigue/asthenia occurred in the absence of other reported adverse events.

$^+$ NCI/CTC grading for febrile neutropenia ranges from 3 to 5. Three patients (1%) experienced grade 5 (fatal) febrile neutropenia.

> IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.

Notes
- This slide shows musculoskeletal, connective tissue, and bone disorders; general disorders and administrative site conditions; blood and lymphatic system disorders; and psychiatric disorders
- Adverse events occurring in ≥20% of patients included myalgia/arthralgia, musculoskeletal pain, and fatigue/asthenia

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Notes

- This slide shows vascular disorders, respiratory, thoracic, and mediastinal disorders, investigations, and metabolism and nutrition disorders
- Of note, adverse events occurring in ≥20% of patients included anorexia

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Notes

- Patients should be evaluated during treatment by periodic clinical observation and laboratory tests including complete blood cell counts. If toxicities are present, treatment should be delayed to allow recovery.
- Dose adjustment guidelines for certain non-hematologic and hematologic toxicities are shown on the slide. If toxicities recur, an additional 20% dose reduction may be made.
- Dose adjustments may allow patients to recover from certain toxicities.
- Retreatment criteria
  - Dose adjustments at the start of a cycle should be based on nonhematologic toxicity or blood counts from the preceding cycle.
  - Patients should not begin a new cycle of treatment unless the neutrophil count is at least 1500 cells/mm³, the platelet count is at least 100,000 cells/mm³, and nonhematologic toxicities have improved to grade 1 (mild) or resolved.

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Notes

- The recommended dose of IXEMPRA (ixabepilone) is 40 mg/m² IV over 3 hours every 3 weeks.
- Doses for patients with body surface area greater than 2.2 m² should be based on 2.2 m².
- For certain grade 2 and 3 nonhematologic toxicities, and for certain hematologic toxicities, reduce the dose by 20% if tolerable.
- If toxicities recur, an additional 20% dose reduction may be made.
- Depending on the type and severity of the toxicity, patients may require treatment discontinuation or no dose adjustment. If toxicities are present, treatment should be delayed to allow for recovery.

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
**Notes**

- Dose adjustment guidelines for capecitabine when used in combination with IXEMPRA (ixabepilone) are shown on the slide

IXEMPRA® (ixabepilone) Prescribing Information. Bristol-Myers Squibb: Princeton, NJ.
Important Safety Information
Important Safety Information

Toxicity in hepatic impairment

- IXEMPRA (Ixabepilone) in combination with capecitabine is contraindicated in patients with AST or ALT >2.5 x ULN or bilirubin >1 x ULN due to increased risk of toxicity and neutropenia-related death
- In combination with capecitabine, the overall frequency of grade 3/4 adverse reactions, febrile neutropenia, serious adverse reactions, and toxicity-related deaths was greater in patients with hepatic impairment
- Caution should be used when using IXEMPRA as monotherapy in patients with AST or ALT >5 x ULN. Use of IXEMPRA in patients with AST or ALT >10 x ULN or bilirubin >3 x ULN is not recommended
- With monotherapy, grade 4 neutropenia, febrile neutropenia, and serious adverse reactions were more frequent in patients with hepatic impairment

Contraindications

IXEMPRA is contraindicated in patients:

- with a known history of a severe (CTC grade 3/4) hypersensitivity reaction to agents containing Cremophor® EL or its derivatives such as polyoxyethylated castor oil
- who have a baseline neutrophil count <1500 cells/mm³ or a platelet count <100,000 cells/mm³

Cremophor is a registered trademark of BASF AG.
AST = aspartate aminotransferase; ALT = alanine aminotransferase; ULN = upper limit of normal; CTC = common terminology criteria.

Please see Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
Important Safety Information (cont)

Peripheral neuropathy

- Peripheral neuropathy was common. Patients treated with IXEMPRA (ixabepilone) should be monitored for symptoms of neuropathy such as burning sensation, hypesthesia, hypesthesia, paresthesia, discomfort, or neuropathic pain.
- Neuropathy occurred early during treatment; ~75% of new onset or worsening neuropathy occurred during the first 3 cycles. Patients experiencing new or worsening peripheral neuropathy may require changes in the dose or discontinuation of IXEMPRA.
- Neuropathy was the most frequent cause of treatment discontinuation due to drug toxicity. Caution should be used when treating patients with diabetes mellitus or preexisting peripheral neuropathy.

Myelosuppression

- Myelosuppression is dose-dependent and primarily manifested as neutropenia.
- Patients should be monitored for myelosuppression; frequent peripheral blood cell counts are recommended for all patients receiving IXEMPRA.
- Patients who experience severe neutropenia or thrombocytopenia should have their dose reduced. Neutropenia-related death occurred in 1.0% of 414 patients with normal hepatic function or mild hepatic impairment treated with IXEMPRA in combination with capecitabine. Neutropenia-related death occurred in 0.4% of 210 patients with IXEMPRA as monotherapy.

Please see Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
Important Safety Information (cont)

Hypersensitivity reaction

- Premedicate with an H₁ and an H₂ antagonist approximately 1 hour before IXEMPRA (ixabepilone) infusion and observe for hypersensitivity reactions (eg. flushing, rash, dizziness, and bronchospasm)
- In case of severe hypersensitivity reactions, infusion of IXEMPRA should be stopped and aggressive supportive treatment (eg. epinephrine, corticosteroids) started
- Patients who experience a hypersensitivity reaction in one cycle of IXEMPRA must be premedicated in subsequent cycles with a corticosteroid in addition to the H₁ and H₂ antagonists, and extension of the infusion time should be considered

Pregnancy

- Women should be advised not to become pregnant when taking IXEMPRA. If this drug is used during pregnancy or the patient becomes pregnant, the patient should be apprised of the potential hazard to the fetus

Please see Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
Cardiac adverse reactions

- Caution should be exercised in patients with a history of cardiac disease. Discontinuation of IXEMPRA (ixabepilone) should be considered in patients who develop cardiac ischemia or impaired cardiac function due to reports of cardiovascular adverse reactions (e.g., myocardial ischemia, supraventricular arrhythmia, and ventricular dysfunction). The frequency of cardiac adverse reactions (myocardial ischemia and ventricular dysfunction) was higher in the IXEMPRA in combination with capecitabine (1.9%) than in the capecitabine alone (0.3%) treatment group.

Potential for cognitive impairment from excipients

- IXEMPRA contains dehydrated alcohol USP. Consideration should be given to the possibility of central nervous system and other effects of alcohol.

Adverse reactions: monotherapy

- The most common adverse reactions (≥20%) reported by patients receiving IXEMPRA monotherapy were peripheral sensory neuropathy, 62% (grade 3/4: 14%); fatigue/asthenia, 56% (grade 3/4: 13%); myalgia/arthritis, 49% (grade 3/4: 5%); alopecia, 48% (grade 3/4: 0%); nausea, 42% (grade 3/4: 2%); stomatitis/mucositis, 29% (grade 3/4: 6%); vomiting, 29% (grade 3/4: 1%); diarrhea, 22% (grade 3/4: 1%); and musculoskeletal pain, 20% (grade 3/4: 3%). Drug-associated hematologic abnormalities (>40%) included neutropenia, leukopenia, anemia, and thrombocytopenia. Grade 3/4 hematologic adverse reactions included neutropenia, 54%; leukopenia, 49%; anemia, 8%; and thrombocytopenia, 7%.

Please see Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
Important Safety Information (cont)

Adverse reactions: Combination with capcitabine

- The most common adverse reactions (≥20%) reported by patients receiving ICXEMI/F (ixabepilone) in combination with capcitabine compared to capcitabine alone, respectively, were peripheral sensory neuropathy, 0% vs 10% (grade 3/4: 21% vs 0%); palmar-plantar erythrodysestheisia (hand-foot) syndrome, 0% vs 0% (grade 3/4: 0% vs 17%); fatigue/asthenia, 0% vs 26% (grade 3/4: 10% vs 4%); nausea, 53% vs 40% (grade 3/4: 3% vs 2%); diarrhea, 44% vs 39% (grade 3/4: 0% vs 9%); vomiting, 39% vs 24% (grade 3/4: 4% vs 2%); myalgia/myalgia, 39% vs 5% (grade 3/4: 6% vs <1%); anorexia, 34% vs 15% (grade 3/4: 3% vs 1%); stomatitis/mucositis, 31% vs 20% (grade 3/4: 4% vs 3%); alopecia, 31% vs 3% (grade 3/4: 0% vs 0%); abdominal pain, 24% vs 14% (grade 3/4: 2% vs 1%); nail disorder, 24% vs 10% (grade 3/4: 2% vs <1%); musculoskeletal pain, 23% vs 5% (grade 3/4: 2% vs 0%); and constipation, 22% vs 6% (grade 3/4: 0% vs <1%). Drug-associated hematologic abnormalities (≥40%) with ICXEMI/F in combination with capcitabine and capcitabine alone, respectively, included neutropenia, leukopenia, anemia, and thrombocytopenia. Grade 3/4 hematologic adverse reactions included neutropenia, 68% vs 11%; leukopenia, 57% vs 5%; anemia, 10% vs 5%; and thrombocytopenia, 6% vs 4%.

Please see Important Safety Information, including boxed WARNING, within this slide deck and accompanying Full Prescribing Information.
Summary of Combination Therapy With IXEMPRA (ixabepilone) Plus Capecitabine

- Study evaluated patients who met strictly defined resistance criteria
- Statistically significant improvement in PFS vs capecitabine alone, with a 31% reduction in the estimated risk of disease progression [HR 0.69; 95% CI, 0.58–0.83; P<0.0001]
  - Based on IRR assessment, the median PFS in the IXEMPRA plus capecitabine arm was 5.7 months (95% CI, 4.8–6.7) compared with 4.1 months (95% CI, 3.1–4.3) for capecitabine; this resulted in a 40% increase in the median PFS with the combination treatment arm
- The objective tumor response rate, based on RECIST, was more than double in the combination group vs capecitabine alone, 34.7% [95% CI, 29.9–39.7] vs 14.3% [95% CI, 10.9–18.3], respectively (P<0.0001)
  - Median Duration of Response was 6.4 mo (5.6–7.1) vs 5.6 mo (4.2–7.5), respectively
- There was no statistically significant difference in overall survival between treatment arms in this study, or in a similarly designed study
IXEMPRA (ixabepilone): Summary (cont)

- **WARNING:** Toxicity in hepatic impairment
  - IXEMPRA (ixabepilone) in combination with capcitabine is contraindicated in patients with AST or ALT >2.5 x ULN or bilirubin >1 x ULN due to increased risk of toxicity and neutropenia-related death
  - in combination with capcitabine, the overall frequency of grade 3/4 adverse reactions, neutropenia, serious adverse reactions, and toxicity-related death were greater in patients with hepatic impairment
  - IXEMPRA is contraindicated in patients:
    - with a known history of a severe (CTC grade 3/4) hypersensitivity reaction to agents containing Cremophor® EL or its derivatives such as polyoxyethylated castor oil
    - who have a baseline neutrophil count <1500 cells/μL or a platelet count <100,000 cells/μL
  - Adverse reactions: Combination with capcitabine
    - The most common adverse reactions (≥20%) reported by patients receiving IXEMPRA in combination with capcitabine compared to capcitabine alone, respectively, were peripheral sensory neuropathy, 65% vs 16% (grade 3/4: 21% vs 0%); palmar-plantar erythrodysesthesia (hand-foot syndrome), 64% vs 53% (grade 3/4: 18% vs 17%); fatigue, 6% vs 6% (grade 3/4: 10% vs 4%); nausea, 53% vs 40% (grade 3/4: 3% vs 2%); diarrhea, 44% vs 39% (grade 3/4: 6% vs 6%); vomiting, 26% vs 24% (grade 3/4: 4% vs 2%); myalgia/arthralgia, 31% vs 8% (grade 3/4: 8% vs <1%); anorexia, 34% vs 18% (grade 3/4: 3% vs 1%); stomatitis/mucositis, 31% vs 26% (grade 3/4: 4% vs 3%); alopecia, 31% vs 3% (grade 3/4: 0% vs 0%); abdominal pain, 24% vs 14% (grade 3/4: 1% vs 1%); nail disorder, 21% vs 19% (grade 3/4: 1% vs 1%); musculoskeletal pain, 23% vs 5% (grade 3/4: 2% vs 0%); and constipation, 22% vs 6% (grade 3/4: 0% vs 0%). Drug-associated hematologic abnormalities (>5%) included neutropenia, leukopenia, anemia, and thrombocytopenia. Grade 3/4 hematologic adverse reactions with IXEMPRA in combination with capcitabine and capcitabine alone, respectively, included neutropenia, 98% vs 11%, leukopenia, 57% vs 5%, anemia, 10% vs 0%, and thrombocytopenia, 5% vs 4%.

Cremophor is a registered trademark of BASF AG.

AST = aspartate aminotransferase; ALT = alanine aminotransferase; ULN = upper limit of normal; CTC = common terminology criteria.

Please see accompanying Full Prescribing Information, including boxed WARNING regarding hepatic impairment.
HIGHLIGHTS OF PRESCRIBING INFORMATION
These highlights do not include all the information needed to use IXEMPRA® safely and effectively. See full prescribing information for IXEMPRA®.

IXEMPRA® Kit (ixabepilone) for Injection, for intravenous infusion only
Initial U.S. Approval: 2007

WARNING: TOXICITY IN HEPATIC IMPAIRMENT
See full prescribing information for complete boxed warning.
IXEMPRA® in combination with capecitabine must not be given to patients with AST or ALT ≥2.5 x ULN or bilirubin >1 x ULN due to increased risk of toxicity and neutropenia-related death. (4, 5.3)

--- INDICATIONS AND USAGE ---
• IXEMPRA, a microtubule inhibitor, in combination with capecitabine is indicated for the treatment of metastatic or locally advanced breast cancer in patients after failure of an anthracycline and a taxane (1).
• IXEMPRA as monotherapy is indicated for the treatment of metastatic or locally advanced breast cancer in patients after failure of an anthracycline, a taxane, and capecitabine (1).

--- DOSAGE AND ADMINISTRATION ---
• The recommended dose of IXEMPRA is 40 mg/m² infused intravenously over 3 hours every 3 weeks (2.1).
• Dose reduction is required in certain patients with elevated AST, ALT, or bilirubin (2.2, 8.6).

IXEMPRA (ixabepilone) for injection must be constituted with supplied DILUENT. The ixabepilone concentration in constituted solution is 2 mg/mL. Constituted solution must be diluted with one of the specified fluids, to a final ixabepilone concentration of 0.2 mg/mL to 0.6 mg/mL. The final solution must be used within 6 hours of preparation (2.4).

--- DOSAGE FORMS AND STRENGTHS ---
• IXEMPRA for injection, 15 mg supplied with DILUENT for IXEMPRA, 8 mL (3)
• IXEMPRA for injection, 45 mg supplied with DILUENT for IXEMPRA, 23.5 mL (3)

--- CONTRAINDICATIONS ---
• Hypersensitivity to drugs formulated with Cremophor® EL (4).
• Baseline neutrophil count <1500 cells/mm³ or a platelet count <100,000 cells/mm³ (4).
• Patients with AST or ALT ≥2.5 x ULN or bilirubin >1 x ULN must not be treated with IXEMPRA (ixabepilone) in combination with capecitabine (4).

--- WARNINGS AND PRECAUTIONS ---
• Peripheral Neuropathy: Monitor for symptoms of neuropathy, primarily sensory. Neuropathy is cumulative, generally reversible, and should be managed by dose adjustment and delays (2.2, 5.1).
• Myelosuppression: Primarily neutropenia. Monitor with peripheral blood cell counts and adjust dose as appropriate (2.2, 5.2).
• Hypersensitivity reaction: Must premedicate all patients with an H 1 antagonist and an H 2 antagonist before treatment (2.3, 5.4).
• Fetal harm can occur when administered to a pregnant woman. Women should be advised not to become pregnant when taking IXEMPRA (5.5, 8.1).

--- ADVERSE REACTIONS ---
• The most common adverse reactions (≥20%) are peripheral sensory neuropathy, fatigue/asthenia, myalgia/arthritis, alopecia, nausea, vomiting, stomatitis/mucositis, diarrhea, and musculoskeletal pain. Additional reactions occurred in ≥20% in combination treatment: palmar-plantar erythrodysesthesia syndrome, anorexia, abdominal pain, nail disorder, and constipation (6).
• Drug-associated hematologic abnormalities (≥40%) include neutropenia, leukopenia, anemia, and thrombocytopenia (6).

To report SUSPECTED ADVERSE REACTIONS, contact Bristol-Myers Squibb at 1-800-721-5072 or FDA at 1-800-FDA-1088 or www.fda.gov/medwatch

--- DRUG INTERACTIONS ---
• Inhibitors of CYP3A4 may increase plasma concentrations of ixabepilone; dose of IXEMPRA must be reduced with strong CYP3A4 inhibitors (7.1).
• Inducers of CYP3A4 may decrease plasma concentrations of ixabepilone; alternative therapeutic agents with low enzyme induction potential should be considered (7.1).

See 17 for PATIENT COUNSELING INFORMATION and FDA-Approved Patient Labeling
Revised: 10/2011

FULL PRESCRIBING INFORMATION: CONTENTS*
WARNING: TOXICITY IN HEPATIC IMPAIRMENT

1 INDICATIONS AND USAGE
2 DOSAGE AND ADMINISTRATION
  2.1 General Dosing Information
  2.2 Dose Modification
  2.3 Premedication
  2.4 Instructions for Preparation and IV Administration
  2.5 Preparation and Handling Precautions
3 DOSAGE FORMS AND STRENGTHS
4 CONTRAINDICATIONS
5 WARNINGS AND PRECAUTIONS
  5.1 Peripheral Neuropathy
  5.2 Myelosuppression
  5.3 Hepatic Impairment
  5.4 Hypersensitivity Reactions
  5.5 Pregnancy
  5.6 Cardiac Adverse Reactions
  5.7 Potential for Cognitive Impairment from Excipients
6 ADVERSE REACTIONS
  6.1 Clinical Trials Experience
  6.2 Postmarketing Experience
7 DRUG INTERACTIONS
  7.1 Effect of Other Drugs on Ixabepilone
  7.2 Effect of Ixabepilone on Other Drugs
  7.3 Capecitabine
8 USE IN SPECIFIC POPULATIONS
  8.1 Pregnancy
  8.3 Nursing Mothers
  8.4 Pediatric Use
  8.5 Geriatric Use
  8.6 Hepatic Impairment
  8.7 Renal Impairment
10 OVERDOSAGE
11 DESCRIPTION
12 CLINICAL PHARMACOLOGY
  12.1 Mechanism of Action
  12.2 Pharmacodynamics
  12.3 Pharmacokinetics
  12.4 Effect of Ixabepilone on QT/QTc Interval
13 NONCLINICAL TOXICOLOGY
  13.1 Carcinogenesis, Mutagenesis, Impairment of Fertility
  13.2 Animal Toxicology
14 CLINICAL STUDIES
15 REFERENCES
16 HOW SUPPLIED/STORAGE AND HANDLING
17 PATIENT COUNSELING INFORMATION

*Sections or subsections omitted from the full prescribing information are not listed
WARNING: TOXICITY IN HEPATIC IMPAIRMENT
IXEMPRA (ixabepilone) in combination with capecitabine is contraindicated in patients with AST or ALT >2.5 x ULN or bilirubin >1 x ULN due to increased risk of toxicity and neutropenia-related death [see Contraindications (4) and Warnings and Precautions (6.3)].

1 INDICATIONS AND USAGE
IXEMPRA (ixabepilone) is indicated in combination with capecitabine for the treatment of patients with metastatic or locally advanced breast cancer resistant to treatment with an anthracycline and a taxane, or whose cancer is taxane resistant and for whom further anthracycline therapy is contraindicated. Anthracycline resistance is defined as progression while on therapy or within 6 months in the adjudging setting or 3 months in the metastatic setting. Taxane resistance is defined as progression while on therapy or within 12 months in the adjudging setting or 4 months in the metastatic setting.

IXEMPRA is indicated as monotherapy for the treatment of metastatic or locally advanced breast cancer in patients whose tumors are resistant or refractory to anthracyclines, taxanes, and capecitabine.

2 DOSAGE AND ADMINISTRATION
2.1 General Dosing Information
The recommended dosage of IXEMPRA is 40 mg/m² administered intravenously over 3 hours every 3 weeks. Doses for patients with body surface area (BSA) greater than 2.2 m² should be calculated based on 2.2 m².

2.2 Dose Modification
Dose Adjustments During Treatment
Patients should be evaluated during treatment by periodic clinical observation and laboratory tests including complete blood cell counts. If toxicities are present, treatment should be delayed to allow recovery. Dosing adjustment guidelines for monotherapy and combination therapy are shown in Table 1. If toxicities recur, an additional 20% dose reduction should be made.

Table 1: Dose Adjustment Guidelines

<table>
<thead>
<tr>
<th>IXEMPRA (Monotherapy or Combination Therapy)</th>
<th>IXEMPRA Dose Modification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nonhematologic:</td>
<td></td>
</tr>
<tr>
<td>Grade 2 neuropathy (moderate) lasting &gt;7 days</td>
<td>Decrease the dose by 20%</td>
</tr>
<tr>
<td>Grade 3 neuropathy (severe) lasting &lt;7 days</td>
<td>Decrease the dose by 20%</td>
</tr>
<tr>
<td>Grade 3 neuropathy (severe) lasting &gt;7 days or disabling neuropathy</td>
<td>Discontinue treatment</td>
</tr>
<tr>
<td>Any grade 3 toxicity (severe) other than neuropathy</td>
<td>Decrease the dose by 20%</td>
</tr>
<tr>
<td>Transient grade 3 arthralgia/myalgia or fatigue</td>
<td>No change in dose of IXEMPRA</td>
</tr>
<tr>
<td>Grade 3 hand-foot syndrome (palmar-plantar erythrodysesthesia)</td>
<td>Discontinue treatment</td>
</tr>
<tr>
<td>Any grade 4 toxicity (disabling)</td>
<td>Discontinue treatment</td>
</tr>
</tbody>
</table>

Hematologic:
Neutrophil <500 cells/mm³ for >7 days | Decrease the dose by 20%
Febrile neutropenia | Decrease the dose by 20%
Platelets <25,000/mm³ or platelets ≤50,000/mm³ with bleeding | Decrease the dose by 20%

Capcitabine (when used in combination with IXEMPRA)
Capcitabine Dose Modification
Nonhematologic:
Follow Capcitabine Label

Hematologic:
Platelets <25,000/mm³ or ≤50,000/mm³ with bleeding | Hold for concurrent diarrhea or stomatitis until platelet count >50,000/mm³, then continue at same dose.

Neutrophils <500 cells/mm³ for >7 days or febrile neutropenia | Hold for concurrent diarrhea or stomatitis until neutrophil count >1,000 cells/mm³, then continue at same dose.

Re-treatment Criteria: Dose adjustments at the start of a cycle should be based on nonhematologic toxicity or blood counts from the preceding cycle following the guidelines in Table 1. Patients should not begin a new cycle of treatment unless the neutrophil count is at least 1500 cells/mm³, the platelet count is at least 100,000 cells/mm³, and nonhematologic toxicities have improved to grade 1 (mild) or resolved.

Dose Adjustments in Special Populations - Hematropic Impairment
Combination Therapy:
IXEMPRA in combination with capecitabine is contraindicated in patients with AST or ALT >2.5 x ULN or bilirubin >1 x ULN. Patients receiving combination treatment who have AST and ALT ≤2.5 x ULN and bilirubin ≤1 x ULN may receive the standard dose of ixabepilone (40 mg/m²) [see Boxed Warning, Contraindications (4), Warnings and Precautions (6.3), and Use in Specific Populations (8.6)].

Monotherapy:
Patients with hepatic impairment should be dosed with IXEMPRA based on the guidelines in Table 2. Patients with moderate hepatic impairment should be started at 20 mg/m², the dosage in subsequent cycles may be escalated up to, but not exceeding, 30 mg/m² if tolerated. Use in patients with AST or ALT >10 x ULN or bilirubin >3 x ULN is not recommended. Limited data are available for patients with baseline AST or ALT >5 x ULN. Caution should be used when treating these patients [see Warnings and Precautions (5.3) and Use in Specific Populations (8.6)].

Table 2: Dose Adjustments for IXEMPRA as Monotherapy in Patients with Hepatic Impairment

<table>
<thead>
<tr>
<th>Transaminase Levels</th>
<th>Bilirubin Levels</th>
<th>IXEMPRAa (mg/m²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>AST and ALT ≤2.5 x ULN</td>
<td>≤1 x ULN</td>
<td>40</td>
</tr>
<tr>
<td>AST and ALT ≤5 x ULN</td>
<td>≤1 x ULN</td>
<td>32</td>
</tr>
<tr>
<td>AST and ALT ≤10 x ULN</td>
<td>&gt;1.5 x ULN ≤3 x ULN</td>
<td>20 - 30</td>
</tr>
</tbody>
</table>

a Excluding patients whose total bilirubin is elevated due to Gilbert’s disease.

Strong CYP3A4 Inhibitors
The use of concomitant strong CYP3A4 inhibitors should be avoided (eg, ketoconazole, itraconazole, clarithromycin, atazanavir, nefazodone, saquinavir, telithromycin, diltiazem, verapamil, indinavir, nelfinavir, delavirdine, or voriconazole). Grapefruit juice may also increase plasma concentrations of IXEMPRA and should be avoided.

Based on pharmacokinetic studies, if a strong CYP3A4 inhibitor must be coadministered, a dose reduction to 20 mg/m² is predicted to adjust the ixabepilone AUC to the range observed without inhibitors and should be considered. If the strong inhibitor is discontinued, a washout period of approximately 1 week should be allowed before the IXEMPRA dose is adjusted upward to the indicated dose [see Drug Interactions (7.1)].

Strong CYP3A4 Inducers
The use of concomitant strong CYP3A4 inducers should be avoided (eg, phenytoin, carbamazepine, rifampin, rifabutin, dexamethasone, and phenobarbital). Selection of an alternative concomitant medication with no or minimal enzyme induction potential should be considered. Based on extrapolation from drug interaction study with rifampin, the following guidance may be considered for dosing in patients requiring coadministration of a strong CYP3A4 inducer, if no alternatives are feasible. Once patients have been maintained on a strong CYP3A4 inducer, the dose of IXEMPRA may be gradually increased to 40 mg/m² to 60 mg/m² depending on tolerance. If the dose is increased, IXEMPRA should be given as a 4-hour intravenous infusion. This 60 mg/m² dose given intravenously over 4 hours is predicted to adjust the AUC to the range observed without inducers. However, there are no clinical data with this dose adjustment in patients receiving strong CYP3A4 inducers. Patients whose dose is increased above 40 mg/m² should be monitored carefully for toxicities associated with IXEMPRA. If the strong inducer is discontinued, the IXEMPRA dose should be returned to the dose used prior to initiation of the strong CYP3A4 inducer [see Drug Interactions (7.1)].

2.3 Premedication
To minimize the chance of occurrence of a hypersensitivity reaction, all patients must be premedicated approximately 1 hour before the infusion of IXEMPRA with:
• An H1 antagonist (eg, diphenhydramine 50 mg orally or equivalent) and
• An H2 antagonist (eg, ranitidine 150 - 300 mg orally or equivalent).

Patients who experienced a hypersensitivity reaction to IXEMPRA require premedication with corticosteroids (eg, dexamethasone 20 mg intravenously, 30 minutes before infusion or orally, 60 minutes before infusion) in addition to pretreatment with H1 and H2 antagonists.

2.4 Instructions for Preparation and IV Administration
IXEMPRA Kit contains two vials, a vial labeled IXEMPRA (ixabepilone) for injection which contains ixabepilone powder and a vial containing DILUENT for IXEMPRA. Only supplied DILUENT must be used for constituting IXEMPRA (ixabepilone) for injection.

IXEMPRA Kit must be stored in a refrigerator at 2° C - 8° C (36° F - 46° F) in the original package to protect from light. Prior to constituting IXEMPRA for injection, the Kit should be removed from the refrigerator and allowed to stand at room temperature for approximately 30 minutes. When the vials are first removed from the refrigerator, a white precipitate may be observed in the DILUENT vial. This precipitate will dissolve to form a clear solution once the DILUENT warms to room temperature. To allow for withdrawal losses, the vial labeled as 15 mg IXEMPRA for injection contains 16 mg of ixabepilone and the vial labeled as 45 mg IXEMPRA for injection contains 47 mg of ixabepilone. The 15-mg IXEMPRA Kit is supplied with a vial providing 8 mL of the DILUENT and the 45-mg IXEMPRA Kit is supplied with a vial providing 23.5 mL of the DILUENT. After constituting with the DILUENT, the concentration of ixabepilone is 2 mg/mL.

Please refer to Preparation and Handling Precautions [see Dosage and Administration (2.5)] before preparation.

A. To constitute:
1. With a suitable syringe, aseptically withdraw the DILUENT and slowly inject it into the IXEMPRA for injection vial. The 15-mg IXEMPRA is constituted with 8 mL of DILUENT and the 45-mg IXEMPRA is constituted with 23.5 mL of DILUENT.
2. Gently swirl and invert the vial until the powder in IXEMPRA is completely dissolved.

Please refer to Preparation and Handling Precautions [see Dosage and Administration (2.5)] before preparation.

13874901_0262401_SpeakerLetter_v5_M.indd 4
**IXEMPRA® (ixabepilone)**

**B. To dilute:**

Before administration, the constituted solution must be further diluted with one of the specified infusion fluids listed below. The IXEMPRA infusion must be prepared in a DEHP [di-(2-ethylhexyl) phthalate] free bag.

The following infusion fluids have been qualified for use in the dilution of IXEMPRA:

- Lactated Ringer’s Injection, USP
- 0.9% Sodium Chloride Injection, USP (pH adjusted with Sodium Bicarbonate Injection, USP)
- When using a 250 mL or a 500 mL bag of 0.9% Sodium Chloride Injection to prepare the infusion, the pH must be adjusted to a pH between 6.0 and 9.0 by adding 2 mL (ie, 2 mL of an 8.4% w/v solution or 4 mL of a 4.2% w/v solution) of Sodium Bicarbonate Injection, prior to the addition of the constituted IXEMPRA solution.

- PLASMA-LYTE A Injection pH 7.4

For most doses, a 250 mL bag of infusion fluid is sufficient. However, it is necessary to check the final IXEMPRA concentration of each dose based on the volume of infusion fluid to be used.

The final concentration for infusion must be between 0.2 mg/mL and 0.6 mg/mL. To calculate the final infusion concentration, use the following formulas:

**Total Infusion Volume = mL of Constituted Solution + mL of infusion fluid**

**Final Infusion Concentration = Dose of IXEMPRA (mg)/Total Infusion Volume (mL)**

1. Aseptically, withdraw the appropriate volume of constituted solution containing 2 mg of ixabepilone per mL.
2. Aseptically, transfer to an intravenous (IV) bag containing an appropriate volume of infusion fluid to achieve the final desired concentration of IXEMPRA.
3. Thoroughly mix the infusion bag by manual rotation.

The infusion solution must be administered through an appropriate in-line filter with a microporous membrane of 0.2 to 1.2 microns. DEHP-free infusion containers and administration sets must be used. Any remaining solution should be discarded according to institutional procedures for antineoplastics.

**Stability**

After constituting IXEMPRA, the constituted solution should be further diluted with infusion fluid as soon as possible, but may be stored in the vial (not the syringe) for a maximum of 1 hour at room temperature and room light. Once diluted with infusion fluid, the solution is stable at room temperature and room light for a maximum of 6 hours. Administration of diluted IXEMPRA must be completed within this 6-hour period. The infusion fluids previously mentioned are specified because their pH is in the range of 6.0 to 9.0, which is required to maintain IXEMPRA stability. Other infusion fluids should not be used with IXEMPRA.

**2.5 Preparation and Handling Precautions**

Procedures for proper handling and disposal of antineoplastic drugs [see References (15)] should be followed. To minimize the risk of dermal exposure, impervious gloves should be worn when handling vials containing IXEMPRA, regardless of the setting, including unpacking and inspection, transport within a facility, and dose preparation and administration.

**3 DOSAGE FORMS AND STRENGTHS**

IXEMPRA for injection, 15 mg supplied with DILUENT for IXEMPRA, 8 mL.

IXEMPRA for injection, 45 mg supplied with DILUENT for IXEMPRA, 23.5 mL.

**4 CONTRAINDICATIONS**

IXEMPRA is contraindicated in patients with a history of a severe hypersensitivity reaction to agents containing Cremophor® EL or its derivatives (eg, ixabepilone).

**5 WARNINGS AND PRECAUTIONS**

**5.1 Peripheral Neuropathy**

Peripheral neuropathy was common (see Table 3). Patients treated with IXEMPRA should be monitored for symptoms of neuropathy, such as burning sensation, hyperesthesia, paresthesia, dysaesthesia, or neuropathic pain. Neuropathy occurred early during treatment; approximately 15% of new onset or worsening neuropathy occurred during the first 3 cycles. Patients experiencing new or worsening symptoms may require a reduction or delay in the dose of IXEMPRA [see Dosage and Administration (2.2)]. In clinical studies, peripheral neuropathy was managed through dose reductions, dose delays, and treatment discontinuation. Neuropathy was the most frequent cause of treatment discontinuation due to drug toxicity. In Studies 046 and 081, 80% and 87%, respectively, of patients with peripheral neuropathy who received IXEMPRA had improvement or no worsening of their neuropathy following dose reduction. For patients with grade 3/4 neuropathy in Studies 046 and 081, 76% and 79%, respectively, had documented improvement to baseline or grade 1, two weeks after onset.

**5.2 Myelosuppression**

Myelosuppression is dose-dependent and primarily manifested as neutropenia. In clinical studies, grade 4 neutropenia (<500 cells/mm³) occurred in 36% of patients treated with IXEMPRA in combination with capcitabine, 33% of patients treated with IXEMPRA as monotherapy, and 16% of patients treated with IXEMPRA with capecitabine or as monotherapy. Febrile neutropenia and infection with neutropenia were reported in 5% and 6% of patients treated with IXEMPRA in combination with capcitabine, respectively, and 3% and 5% of patients treated with IXEMPRA as monotherapy, respectively. Neutropenia-related death occurred in 0.4% of 414 patients with normal hepatic function and mild hepatic impairment treated with IXEMPRA in combination with capcitabine. The rate of neutropenia-related deaths with IXEMPRA was higher (29%, 5 out of 17) in patients with ALT >2.5 x ULN or bilirubin >1.5 x ULN [see Boxed Warning, Contraindications (4), and Warnings and Precautions (5.3)]. Neutropenia-related death occurred in 0.4% of 240 patients treated with IXEMPRA as monotherapy. No neutropenia-related deaths were reported in 24 patients with AST or ALT >2.5 x ULN or bilirubin >1.5 x ULN treated with IXEMPRA monotherapy. IXEMPRA must not be administered to patients with a neutrophil count <1500 cells/mm³. To monitor for myelosuppression, frequent peripheral blood cell counts are recommended for all patients receiving IXEMPRA. Patients who experience severe neutropenia or thrombocytopenia should have their dose reduced [see Dosage and Administration (2.2)].

**5.3 Hepatic Impairment**

Patients with baseline AST or ALT >2.5 x ULN or bilirubin >1.5 x ULN experienced greater toxicity than patients with baseline AST or ALT ≤2.5 x ULN or bilirubin ≤1.5 x ULN when treated with IXEMPRA at 40 mg/m² in combination with capcitabine or as monotherapy in breast cancer studies. In combination with capcitabine, the overall frequency of grade 3/4 adverse reactions, febrile neutropenia, serious adverse reactions, and toxicity-related deaths was greater [see Warnings and Precautions (5.2)]. With monotherapy, grade 4 neutropenia, febrile neutropenia, and serious adverse reactions were more frequent. The safety and pharmacokinetics of IXEMPRA as monotherapy were evaluated in a dose escalation study in 56 patients with varying degrees of hepatic impairment. Exposure was increased in patients with elevated AST or bilirubin [see Use in Specific Populations (8.6)]. IXEMPRA in combination with capcitabine is contraindicated in patients with AST or ALT >2.5 x ULN or bilirubin >1 x ULN due to increased risk of toxicity- and neutropenia-related death [see Boxed Warning, Contraindications (4), and Warnings and Precautions (5.3)]. Patients who are treated with IXEMPRA as monotherapy should receive a reduced dose depending on the degree of hepatic impairment [see Dosage and Administration (2.2)]. Use in patients with AST or ALT >10 x ULN or bilirubin >3 x ULN is not recommended. Limited data are available for patients with AST or ALT >5 x ULN. Caution should be used when treating these patients [see Dosage and Administration (2.2)].

**5.4 Hypersensitivity Reactions**

Patients with a history of a severe hypersensitivity reaction to agents containing Cremophor® EL or its derivatives (eg, polyoxyethylated castor oil) should not be treated with IXEMPRA. All patients should be premedicated with an H 1 and an H 2 antagonist approximately 1 hour before IXEMPRA infusion and be observed for hypersensitivity reactions (eg, flushing, rash, dyspnea, and bronchospasm). In case of severe hypersensitivity reactions, infusion of IXEMPRA should be stopped and aggressive supportive treatment (eg, epinephrine, corticosteroids) started. Of the 1323 patients treated with IXEMPRA in clinical studies, 9 patients (1%) had experienced severe hypersensitivity reactions (including anaphylaxis). Three of the 9 patients were able to be retreated. Patients who experience a hypersensitivity reaction in one cycle of IXEMPRA must be premedicated in subsequent cycles with a corticosteroid in addition to the H 1 and H 2 antagonists, and extension of the infusion time should be considered [see Dosage and Administration (2.3) and Contraindications (4)].

**5.5 Pregnancy**

Pregnancy Category D.

IXEMPRA may cause fetal harm when administered to pregnant women. There are no adequate and well-controlled studies with IXEMPRA in pregnant women. Women should be advised not to become pregnant while taking IXEMPRA. If this drug is used during pregnancy, or if the patient becomes pregnant while taking IXEMPRA, the patient should be apprised of the potential hazard to the fetus.

**Table 3: Treatment-related Peripheral Neuropathy**

<table>
<thead>
<tr>
<th>IXEMPRA with capcitabine Shrinkage rate of neuropathy</th>
<th>IXEMPRA as monotherapy Shrinkage rate of neuropathy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Peripheral neuropathy (all grades)a,b</td>
<td>63%</td>
</tr>
<tr>
<td>Peripheral neuropathy (grades 3/4)a,b</td>
<td>23%</td>
</tr>
<tr>
<td>Discontinuation due to neuropathy</td>
<td>6%</td>
</tr>
<tr>
<td>Median number of cycles to onset of grade 3/4 neuropathy</td>
<td>4</td>
</tr>
<tr>
<td>Median time to improvement of grade 3/4 neuropathy to baseline or to grade 1</td>
<td>4.6 weeks</td>
</tr>
</tbody>
</table>

*a Sensory and motor neuropathy combined.
*b 24% and 27% of patients in 046 and 081, respectively, had preexisting neuropathy (grade 1).

A pooled analysis of 1540 cancer patients treated with IXEMPRA indicated that patients with diabetes mellitus or preexisting peripheral neuropathy may be at increased risk of severe neuropathy. Prior therapy with neurotoxic chemotherapy agents did not predict the development of neuropathy. Patients with moderate to severe neuropathy (grade 2 or greater) were excluded from studies with IXEMPRA. Capecitabine may act as a sensitizer when treating patients with diabetes mellitus or preexisting peripheral neuropathy.
**IXEMPRA® (ixabepilone)**

Ixabepilone was studied for effects on embryo-fetal development in pregnant rats and rabbits given IV doses of 0.02, 0.08, and 0.3 mg/kg/day and 0.01, 0.03, 0.11, and 0.3 mg/kg/day, respectively. There were no teratogenic effects. In rats, an increase in resorptions and post-implantation loss and a decrease in the number of live fetuses and fetal weight was observed at the maternally toxic dose of 0.3 mg/kg/day (approximately one-tenth the human clinical exposure based on AUC). Abnormalities included a reduced ossification of caudal vertebrae, sternae, and metacarpals. In rabbits, ixabepilone caused maternal toxicity (death) and embryo-fetal toxicity (resorptions) at 0.3 mg/kg/day (approximately one-tenth the human clinical dose based on body surface area). No fetuses were available at this dose for evaluation.

### 5.6 Cardiac Adverse Reactions

The frequency of cardiac adverse reactions (myocardial ischemia and ventricular dysfunction) was higher in the IXEMPRA in combination with capecitabine (1.9%) than in the capecitabine alone (0.5%) treatment group. Supraventricular arrhythmias were observed in the combination arm (0.5%) and not in the capecitabine alone arm. Caution should be exercised in patients with a history of cardiac disease. Discontinuation of IXEMPRA should be considered in patients who develop cardiac ischemia or impaired cardiac function.

### 5.7 Potential for Central Nervous System and Other Effects of Alcohol

**6 ADVERSE REACTIONS**

The following adverse reactions are discussed in greater detail in other sections.

- Peripheral neuropathy [see Warnings and Precautions (5.1)]
- Myelosuppression [see Warnings and Precautions (5.2)]
- Hypersensitivity reactions [see Warnings and Precautions (5.4)]

### 6.1 Clinical Trials Experience

Because clinical trials are conducted under widely varying conditions, the adverse reaction rates observed in the clinical trials of a drug cannot be directly compared to rates in other clinical trials and may not reflect the rates observed in clinical practice. Unless otherwise specified, assessment of adverse reactions is based on one randomized study (Study 046) and one single-arm study (Study 081). In Study 046, 369 patients with metastatic breast cancer were treated with IXEMPRA 40 mg/m² administered intravenously over 3 hours every 21 days, combined with capecitabine 1000 mg/m² twice daily for 2 weeks followed by a 1-week rest period. Patients treated with capecitabine as monotherapy (n=368) in this study received 1250 mg/m² twice daily for 2 weeks every 21 days. In Study 081, 126 patients with metastatic or locally advanced breast cancer were treated with IXEMPRA 40 mg/m² administered intravenously over 3 hours every 3 weeks.

The most common adverse reactions (>20%) reported by patients receiving IXEMPRA were peripheral sensory neuropathy, fatigue, anemia, myalgia/arthritis, alopecia, nausea, vomiting, stomatitis/mucositis, diarrhea, and muscle-skeletal pain. The following additional reactions occurred in ≥20% in combination treatment: palmar-plantar erythrodysesthesia (hand-foot) syndrome, anorexia, abdominal pain, nail disorder, and constipation. The most common hematologic abnormalities (>40%) include neutropenia, leukopenia, anemia, and thrombocytopenia. Table 4 presents nonhematologic adverse reactions reported in 5% or more of patients. Hematologic abnormalities are presented separately in Table 5.

### Table 4: Nonhematologic Drug-related Adverse Reactions Occurring in at Least 5% of Patients with Metastatic or Locally Advanced Breast Cancer Treated with IXEMPRA

(Continued)

### Table 5: Hematologic Abnormalities in Patients with Metastatic or Locally Advanced Breast Cancer Treated with IXEMPRA

(Continued)
The following serious adverse reactions were also reported in 1323 patients treated with IXEMPRA as monotherapy or in combination with other therapies in Phase 2 and 3 studies.

**Infections and Infestations:** sepsis, pneumonia, infection, neutropenic infection, urinary tract infection, bacterial infection, enterocolitis, laryngitis, lower respiratory tract infection

**Blood and Lymphatic System Disorders:** coagulopathy, lymphopenia

**Metabolism and Nutrition Disorders:** hypotension, metabolic acidosis, hypokalemia, hypovolemia

**Nervous System Disorders:** cognitive disorder, syncope, cerebral hemorrhage, abnormal coordination, lethargy

**Cardiac Disorders:** myocardial infarction, supraventricular arrhythmia, left ventricular dysfunction, angina pectoris, atrial flutter, cardiomyopathy, myocardial ischemia

**Vascular Disorders:** hypotension, thrombosis, embolism, hemorrhage, hypovolemic shock, vasculitis

**Respiratory, Thoracic, and Mediastinal Disorders:** pneumonitis, hypoxia, respiratory failure, acute pulmonary edema, dysphonia, pharyngolaryngeal pain

**Gastrointestinal Disorders:** ileus, colitis, impaired gastric emptying, esophagitis, dysphagia, gastritis, gastrointestinal hemorrhage

**Hepatobiliary Disorders:** acute hepatic failure, jaundice

**Skin and Subcutaneous Tissue Disorders:** erythema multiforme

**Musculoskeletal, Connective Tissue, and Bone Disorders:** muscular weakness, muscle spasms, trismus

**Renal and Urinary Disorders:** nephrothiasis, renal failure

**General Disorders and Administration Site Conditions:** chills

**Investigations:** increased transaminases, increased blood alkaline phosphatase, increased gamma-glutamyltransferase

**Postmarketing Experience**

Radiation recall has been reported during postmarketing use of IXEMPRA. Because this reaction was reported voluntarily from a population of uncertain size, it is not always possible to reliably estimate the frequency or establish a causal relationship to drug exposure.

**7 DRUG INTERACTIONS**

### 7.1 Effect of Other Drugs on Ixabepilone

**Drugs That May Increase Ixabepilone Plasma Concentrations**

**CYP3A4 Inhibitors:** Coadministration of ixabepilone with ketoconazole, a potent CYP3A4 inhibitor, increased ixabepilone AUC by 79% compared to ixabepilone treatment alone. If alternative treatment cannot be administered, a dose adjustment should be considered. The effect of mild or moderate inhibitors (eg, erythromycin, fluconazole, or verapamil) on exposure to ixabepilone has not been studied. Therefore, caution should be used when administering mild or moderate CYP3A4 inhibitors during treatment with IXEMPRA, and alternative therapeutic agents that do not inhibit CYP3A4 should be considered. Patients receiving CYP3A4 inhibitors during treatment with IXEMPRA should be monitored closely for acute toxicities (eg, frequent monitoring of peripheral blood counts between cycles of IXEMPRA [see Dosage and Administration (2.2)].

**Drugs That May Decrease Ixabepilone Plasma Concentrations**

**CYP3A4 Inducers:** IXEMPRA is a CYP3A4 substrate. Coadministration of IXEMPRA with rifampin, a potent CYP3A4 inducer, decreased ixabepilone AUC by 43% compared to IXEMPRA treatment alone. Other strong CYP3A4 inducers (eg, dexamethasone, phenytoin, carbamazepine, rifabutin, and phenobarbital) may also decrease ixabepilone concentrations leading to subtherapeutic levels. Therefore, therapeutic agents with low enzyme induction potential should be considered for coadministration with IXEMPRA. St. John’s wort may decrease plasma concentrations unpredictably and should be avoided. If patients must be coadministered a strong CYP3A4 inducer, a gradual dose adjustment may be considered [see Dosage and Administration (2.2)].

**7.2 Effect of Ixabepilone on Other Drugs**

IXEMPRA does not inhibit CYP enzymes at relevant clinical concentrations and is not expected to alter the plasma concentrations of other drugs [see Clinical Pharmacology (12.3)].

**7.3 Capetitabine**

In patients with cancer who received ixabepilone (40 mg/m²) in combination with capetitabine (1000 mg/m²), ixabepilone C_{max} decreased by 19%, capetitabine C_{max} decreased by 27%, and 5-fluorouracil AUC increased by 14%, as compared to ixabepilone or capetitabine administered separately. The interaction is not clinically significant given that the combination treatment is supported by efficacy data.

**8 USE IN SPECIFIC POPULATIONS**

**8.1 Pregnancy**

Pregnancy Category D [see Warnings and Precautions (5.5)].

**8.2 Nursing Mothers**

It is not known whether ixabepilone is excreted into human milk. Following intravenous administration of radiolabeled ixabepilone to rats on days 7 to 9 postpartum, concentrations of radioactivity in milk were comparable with those in plasma and declined in parallel with the plasma concentrations. Because many drugs are excreted in human milk and because of the potential for serious adverse reactions in nursing infants from ixabepilone, a decision must be made whether to discontinue nursing or to discontinue IXEMPRA taking into account the importance of the drug to the mother.

**8.4 Pediatric Use**

The effectiveness of IXEMPRA in pediatric patients has not been established. IXEMPRA was evaluated in one Phase 1 dose-escalation study and one Phase 2 dose-escalation study.
12.1 Mechanism of Action

Ixabepilone is a semi-synthetic analog of epothilone B. Ixabepilone binds directly to $\beta$-tubulin subunits on microtubules, leading to suppression of microtubule dynamics. Ixabepilone suppresses the dynamic instability of $\alpha$- and $\beta$-III microtubules. Ixabepilone blocks cells in the mitotic phase of the cell division cycle, leading to cell death.

12.2 Pharmacodynamics

In cancer patients, ixabepilone has a plasma concentration-dependent effect on tubulin dynamics in peripheral blood mononuclear cells that is observed as the formation of microtubule bundles. Ixabepilone has antitumor activity in vivo against multiple human xenografts, including drug-resistant types that overexpress P-gp, MRP-1, and [III] tubulin isoforms, or harbor tubulin mutations. Ixabepilone is active in xenografts that are resistant to multiple agents including taxanes, anthracyclines, and vinca alkaloids.

12.3 Pharmacokinetics

Absorption

Following administration of a single 40 mg/m$^2$ dose of IXEMPRA in patients with cancer, the mean AUC$_{0-\infty}$ (CV 56%) and the mean C$_{max}$ (CV 48%) at 24 hours were 2143 ng•h/mL (CV 56%) and 70.7 mg/L (CV 48%), respectively. Typically, $C_{max}$ occurred at the end of the 3-hour infusion. In cancer patients, the pharmacokinetics of ixabepilone were linear at doses of 15 to 57 mg/m$^2$.

Distribution

The mean volume of distribution of 40 mg/m$^2$ in ixabepilone at steady-state was in excess of 1000 L. In vitro, the binding of ixabepilone to human serum proteins ranged from 67 to 77%, and the blood-to-plasma concentration ratios in human blood ranged from 0.65 to 0.85 over a concentration range of 50 to 5000 ng/mL.

Metabolism

Ixabepilone is extensively metabolized in the liver. In vitro studies indicated that the main route of oxidative metabolism of ixabepilone is via CYP3A4. More than 30 metabolites of ixabepilone are excreted into human urine and feces. No single metabolite accounted for more than 6% of the administered dose. The biotransformation products generated from ixabepilone by human liver microsomes were not active when tested for in vitro cytotoxicity against human breast cancer cell lines. IXEMPRA has a total clearance of 5000 L/h/m$^2$ in the rat and 500 L/h/m$^2$ in the dog.

Elimination

Ixabepilone is eliminated primarily as metabolized drug. After an intravenous [14C]-ixabepilone dose to patients, approximately 86% of the dose was eliminated within 7 days in feces (65% of the dose) and in urine (21% of the dose). Unchanged ixabepilone accounted for approximately 1.6% and 5.6% of the dose in feces and urine, respectively. Ixabepilone has a terminal elimination half-life of approximately 52 hours. No accumulation in plasma is expected for ixabepilone administered every 3 weeks.

Drug Transport Systems

Ixabepilone is a substrate and a weak inhibitor of the drug efflux transporter P-glycoprotein (P-gp) in vitro. Ixabepilone is not a substrate for the breast cancer resistance protein (BCRP) in vitro.

Effects of Age, Gender, and Race

Based upon a population pharmacokinetic analysis in 676 cancer patients, gender, race, and age did not have meaningful effects on the pharmacokinetics of ixabepilone.

12.4 Effect of Ixabepilone on QT/QTc Interval

The QT prolongation potential of ixabepilone was assessed as part of an uncontrolled, open-label, single-dose study in advanced cancer patients. Fourteen patients received a single dose of IXEMPRA 40 mg/m$^2$ intravenously over 3 hours and serial ECGs were collected over 24 hours. The maximum mean QTcF was observed 1 hour after the end of infusion and was 8 ms (upper 95% CI: 12 ms). No patients had a QTcF interval $>450$ ms or QTcF $>30$ ms after IXEMPRA administration. However, small increases in QTc interval with the use of ixabepilone cannot be excluded due to study design limitations.

13 NONCLINICAL TOXICOLOGY

13.1 Carcinogenesis, Mutagenesis, Impairment of Fertility

Carcinogenicity studies with ixabepilone have not been conducted. Ixabepilone did not induce mutations in the microbial mutagenesis (Ames) assay and was not clastogenic in an in vitro chromosomal aberration assay using primary human lymphocytes. Ixabepilone was clastogenic (induction of micronuclei) in the in vivo rat micronucleus assay at doses of 0.625 mg/kg/day.

13.2 Animal Toxicology

Overdose

In rats, single intravenous doses of ixabepilone from 60 to 180 mg/m$^2$ were associated with mortality occurring between 5 and 14 days after dosing, and toxicity was principally manifested in the gastrointestinal, hematopoietic (bone-marrow), lymphatic, peripheral-nervous, and male-reproductive systems. In dogs, a single intravenous dose of 100 mg/m$^2$ (mean AUC value of 6925 ng•h/mL) was markedly toxic, inducing severe gastrointestinal toxicity and death 3 days after dosing.

14 CLINICAL STUDIES

Combination Therapy

In an open-label, multicenter, multinational, randomized trial of 752 patients with metastatic or locally advanced breast cancer, the efficacy and safety of IXEMPRA (40 mg/m$^2$ every 3 weeks) in combination with capecitabine (at 1000 mg/m$^2$ twice daily for 2 weeks followed by 1 week rest) were assessed in comparison with capecitabine monotherapy (at 1250 mg/m$^2$ twice daily for 2 weeks followed by 1 week rest). Patients were previously treated with anthracyclines and taxanes. Patients were required to have demonstrated tumor progression or resistance to taxanes and anthracyclines as follows:

- tumor progression within 3 months of the last anthracycline dose in the metastatic setting or recurrence within 6 months in the adjuvant or neoadjuvant setting, and
- tumor progression within 4 months of the last taxane dose in the metastatic setting or recurrence within 12 months in the adjuvant or neoadjuvant setting.

For anthracyclines, patients who received a minimum cumulative dose of 240 mg/m$^2$ of doxorubicin or 360 mg/m$^2$ of epirubicin were also eligible. Sixty-seven percent of patients were White, 23% were Asian, and 3% were Black. Both arms were evenly matched with regards to race, age (median 53 years), baseline performance status (Karnofsky 70-100%), and receipt of prior adjuvant or neo-adjuvant chemotherapy (75%). Tumors were ER-positive in 47% of patients, ER-negative in 43%, HER2-positive in 15%, HER2-negative in 61%, and ER-negative, PR-negative, HER2-negative in 25%. The baseline disease characteristics and previous therapies for all patients (n=752) are shown in Table 6.

**Table 6: Baseline Disease Characteristics and Previous Therapies**

<table>
<thead>
<tr>
<th>Site of disease</th>
<th>Metastatic arm</th>
<th>Single agent arm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Visceral disease (liver or lung)</td>
<td>316 (84%)</td>
<td>315 (84%)</td>
</tr>
<tr>
<td>Liver</td>
<td>245 (65%)</td>
<td>228 (61%)</td>
</tr>
<tr>
<td>Lung</td>
<td>180 (48%)</td>
<td>174 (46%)</td>
</tr>
<tr>
<td>Lymph node</td>
<td>250 (67%)</td>
<td>249 (66%)</td>
</tr>
<tr>
<td>Bone</td>
<td>168 (45%)</td>
<td>162 (43%)</td>
</tr>
<tr>
<td>Skin/soft tissue</td>
<td>60 (16%)</td>
<td>62 (16%)</td>
</tr>
</tbody>
</table>

**Number of prior chemotherapy regimens in metastatic setting**

<table>
<thead>
<tr>
<th>Number of regimens</th>
<th>Metastatic arm</th>
<th>Single agent arm</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>27 (7%)</td>
<td>33 (9%)</td>
</tr>
<tr>
<td>1</td>
<td>179 (48%)</td>
<td>184 (49%)</td>
</tr>
<tr>
<td>2 or more</td>
<td>23 (14%)</td>
<td>22 (10%)</td>
</tr>
<tr>
<td>No accumulation in plasma</td>
<td>152 (41%)</td>
<td>153 (38%)</td>
</tr>
</tbody>
</table>

**Anthracycline resistance**

<table>
<thead>
<tr>
<th>Anthracycline resistance</th>
<th>Metastatic setting</th>
<th>Single agent setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>Neoadjuvant/adjuvant setting</td>
<td>40 (11%)</td>
<td>44 (12%)</td>
</tr>
<tr>
<td>Metastatic setting</td>
<td>327 (87%)</td>
<td>319 (85%)</td>
</tr>
</tbody>
</table>

For IXEMPRA plus capecitabine versus capecitabine only, prior treatment in the metastatic setting included cyclophosphamide (22% vs. 25%), fluorouracil (22% vs. 23%), epirubicin (11% vs. 12%), gemcitabine (9% each arm), carboplatin (9% vs. 7%), liposomal doxorubicin (5% each arm), and cisplatin (2% vs. 3%).

**Tumor progression within 3 months in the metastatic setting or recurrence within 6 months in the adjuvant or neoadjuvant setting.**

24% and 21% of patients had received 2 or more taxane-containing regimens in the combination and single agent treatment groups, respectively.

The patients in the combination treatment group received a median of 5 cycles of treatment and patients in the capecitabine monotherapy treatment group received a median of 4 cycles of treatment.

The primary endpoint of the study was progression-free survival (PFS) defined as the time from randomization to radiologic progression as determined by Independent Radiologic Review (IRR), clinical progression of measurable skin lesions or death from any cause. Other study endpoints included objective tumor response based on Response Evaluation Criteria in Solid Tumors (RECIST), time to response, response duration, and overall survival.

IXEMPRA in combination with capecitabine resulted in a statistically significant improvement in PFS compared to capecitabine. The results of the study are presented in Table 7 and Figure 1.
IXEMPRA® (ixabepilone)

### Efficacy of IXEMPRA in Combination with Capecitabine vs Capcitabine Alone – Intent-to-Treat Analysis

<table>
<thead>
<tr>
<th>Efficacy Parameter</th>
<th>IXEMPRA with capcitabine</th>
<th>Capcitabine</th>
</tr>
</thead>
<tbody>
<tr>
<td>n</td>
<td>375</td>
<td>377</td>
</tr>
<tr>
<td>PFS</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Number of events&lt;sup&gt;a&lt;/sup&gt;</td>
<td>242</td>
<td>256</td>
</tr>
<tr>
<td>Median</td>
<td>5.7 months</td>
<td>4.1 months</td>
</tr>
<tr>
<td>(95% CI)</td>
<td>(4.8 - 6.7)</td>
<td>(3.1 - 4.3)</td>
</tr>
<tr>
<td>Hazard Ratio&lt;sup&gt;b&lt;/sup&gt; (95% CI)</td>
<td>0.69 (0.58 - 0.83)</td>
<td>&lt;0.0001</td>
</tr>
<tr>
<td>p-value&lt;sup&gt;c&lt;/sup&gt; (Log rank)</td>
<td>&lt;0.0001</td>
<td></td>
</tr>
<tr>
<td>Objective Tumor Response Rate (95% CI)</td>
<td>34.7% (29.9 - 39.7)</td>
<td>14.3% (10.9 - 18.3)</td>
</tr>
<tr>
<td>p-value&lt;sup&gt;d&lt;/sup&gt; (CMH)</td>
<td>&lt;0.0001</td>
<td></td>
</tr>
<tr>
<td>Duration of Response, Median (95% CI)</td>
<td>6.4 months (5.6 - 7.1)</td>
<td>5.6 months (4.2 - 7.5)</td>
</tr>
</tbody>
</table>

<sup>a</sup> Patients were censored for PFS at the last date of tumor assessment prior to the start of subsequent therapy. In patients where independent review was not available PFS was censored at the randomization date.

<sup>b</sup> For the hazard ratio, a value less than 1.00 favors combination treatment.

<sup>c</sup> Stratified by visceral metastasis in liver/lung, prior chemotherapy in metastatic setting, and anthracycline resistance.

<sup>d</sup> Cochran-Mantel-Haenszel test.

### Objective Tumor Response Rate

Time to response<sup>e</sup> (n=14)

- Median, weeks (min - max): 6.1 (5 - 54.4)
- Duration of response<sup>f</sup> (n=14)
  - Median, months (95% CI): 6.0 (5.0 - 7.6)

<sup>e</sup> All responses were partial.

<sup>f</sup> As assessed by IRR.

### Efficacy of IXEMPRA in Metastatic and Locally Advanced Breast Cancer

#### Endpoint | Result
--- | ---
Objective tumor response rate (95% CI) | 12.4% (6.9 - 19.9)
Investigator Assessment (n=126) | 18.3% (11.9 - 26.1)
Time to response<sup>g</sup> (n=14)
  - Median, weeks (min - max): 6.1 (5 - 54.4)
Duration of response<sup>h</sup> (n=14)
  - Median, months (95% CI): 6.0 (5.0 - 7.6)

<sup>g</sup> As assessed by IRR.

<sup>h</sup> All responses were partial.

### 15 REFERENCES

1. Preventing Occupational Exposures to Antineoplastic and Other Hazardous Drugs in Health Care Settings. NIOSH Alert 2004-165.

### HOW SUPPLIED/STORAGE AND HANDLING

IXEMPRA® (ixabepilone) for injection is available as a single-agent injection and as a combination injection with capcitabine. The single-agent kit contains one vial of IXEMPRA® (ixabepilone) for injection, 45 mg and one vial of DILUENT for IXEMPRA®. The combination kit contains one vial of IXEMPRA® (ixabepilone) for injection, 15 mg and one vial of DILUENT for IXEMPRA®, 8 mL and one vial of DILUENT for IXEMPRA®, 23.5 mL. IXEMPRA® is supplied as a Kit consisting of one vial of IXEMPRA® (ixabepilone) for injection and one vial of DILUENT for IXEMPRA®.

### 17 PATIENT COUNSELING INFORMATION

[see FDA-Approved Patient Labeling]

#### 17.1 Peripheral Neuropathy

Patients should be advised to report to their physician any numbness and tingling of the hands or feet [see Warnings and Precautions (5.1)].

#### 17.2 Fever/Neutropenia

Patients should be instructed to call their physician if they experience a fever of 100.5°F or greater or other evidence of potential infection such as chills, cough, or burning or pain on urination develops [see Warnings and Precautions (5.2)].

#### 17.3 Hypersensitivity Reactions

Patients should be advised to call their physician if they experience urticaria, pruritus, rash, flushing, swelling, dyspnea, chest tightness or other hypersensitivity-related symptoms following an infusion of IXEMPRA® [see Warnings and Precautions (5.4)].

#### 17.4 Pregnancy

Patients should be advised to use effective contraceptive measures to prevent pregnancy and to avoid nursing during treatment with IXEMPRA® [see Warnings and Precautions (5.5) and Use in Specific Populations (8.1, 8.3)].

#### 17.5 Cardiac Adverse Reactions

Patients should be advised to report to their physician chest pain, difficulty breathing, palpitations or unusual weight gain [see Warnings and Precautions (5.8)].
FDA-Approved Patient Labeling

**IXEMPRA® (ixabepilone)**

**Patient Information**

**IXEMPRA® Kit (pronounced as ik'-sêm-prâ) (ixabepilone)**

for injection, for intravenous infusion only

Read the Patient Information that comes with IXEMPRA before you start receiving it and before each injection. There may be new information. This leaflet does not take the place of talking with your healthcare provider about your medical condition or your treatment.

**What is the most important information I should know about IXEMPRA?**

Your healthcare provider should do blood tests to check your liver function:

- before you begin receiving IXEMPRA
- as needed while you are receiving IXEMPRA

If blood tests show that you have liver problems, do not receive injections of IXEMPRA along with the medicine capcitabine. Taking these two medicines together if you have liver problems increases your chance of serious problems. These include: serious infection and death due to a very low white blood cell count (neutropenia).

**What is IXEMPRA?**

IXEMPRA is a cancer medicine. IXEMPRA is used alone or with another cancer medicine called capecitabine. IXEMPRA is used to treat breast cancer when certain other medicines have not worked or no longer work.

**Who should not receive IXEMPRA?**

Do not receive injections of IXEMPRA if you:

- are allergic to a medicine, such as TAXOL®, that contains Cremophor® EL or polyethylene glycol castor oil.
- have low white blood cell or platelet counts. Your healthcare provider will check your blood counts.
- are also taking a cancer medicine called capcitabine and you have liver problems. See “What is the most important information I should know about IXEMPRA?”

**What should I tell my healthcare provider before receiving IXEMPRA?**

IXEMPRA may not be right for you. Before you receive IXEMPRA, tell your healthcare provider about all of your medical conditions, including if you:

- have liver problems
- have heart problems or a history of heart problems
- have had an allergic reaction to IXEMPRA. You will receive medicines before each injection of IXEMPRA to decrease the chance of an allergic reaction. See “How will I receive IXEMPRA?”
- are pregnant or plan to become pregnant. You should not receive IXEMPRA during pregnancy because it may harm your unborn baby. Talk with your healthcare provider about how to prevent pregnancy while receiving IXEMPRA. Tell your healthcare provider right away if you become pregnant or think you are pregnant while receiving IXEMPRA.
- are breast-feeding. It is not known if IXEMPRA passes into breast milk. You and your healthcare provider should decide if you will receive IXEMPRA or breast-feed. You should not do both.

Tell your healthcare provider about all the medicines you take, including prescription and non-prescription medicines, vitamins, and herbal supplements.

**IXEMPRA and certain other medicines may affect each other causing side effects. IXEMPRA may affect the way other medicines work, and other medicines may affect how IXEMPRA works. Know the medicines you take. Keep a list of your medicines with you to show your healthcare provider.**

**How will I receive IXEMPRA?**

IXEMPRA is given by an injection directly into your vein (intravenous infusion). IXEMPRA is usually given once every three weeks. Each treatment with IXEMPRA will take about 3 hours.

Your healthcare provider will decide how much IXEMPRA you will receive and how often you will receive it.

To lower the chance of allergic reaction, you will receive other medicines about 1 hour before each treatment with IXEMPRA. See “What are the possible side effects of IXEMPRA?”

If you have an allergic reaction to IXEMPRA, you will receive a steroid medicine before future doses of IXEMPRA. You may also need to receive your doses of IXEMPRA more slowly.

**What should I avoid while receiving IXEMPRA?**

IXEMPRA contains alcohol. If you are dizzy or drowsy, avoid activities that may be dangerous, such as driving or operating machinery.

Do not drink grapefruit juice while receiving IXEMPRA. Drinking grapefruit juice may cause you to have too much IXEMPRA in your blood and lead to side effects.

**What are the possible side effects of IXEMPRA?**

IXEMPRA may cause serious side effects including:

- Numbness, tingling, or burning in the hands or feet can occur while receiving IXEMPRA (neuropathy). These symptoms may be new or get worse while you are receiving IXEMPRA. These symptoms often occur early during treatment with IXEMPRA. Tell your healthcare provider if you have any of these symptoms. Your dose of IXEMPRA may need to be decreased, stopped until your symptoms get better, or totally stopped.

**IXEMPRA® (ixabepilone)**

- Low white blood cell count (neutropenia). White blood cells help protect the body from infections caused by bacteria. If you get a fever or infection when your white blood cells are very low, you can become seriously ill and die. You may need treatment in the hospital with antibiotic medicines. Your healthcare provider will monitor your white blood cell count often with blood tests. Tell your healthcare provider right away or go to the nearest hospital emergency room if you have a fever (temperature above 100.5°F) or other signs of infection, such as chills, cough, burning or pain when you urinate, any time between treatments with IXEMPRA.

**Allergic Reactions.** Severe allergic reactions can occur with IXEMPRA and may cause death in rare cases. Allergic reactions are most likely to occur while IXEMPRA is being injected into your vein. Tell your healthcare provider right away if you get any of the following signs and symptoms of an allergic reaction:

- itching, hives (raised itchy welts), rash
- flushed face
- sudden swelling of face, throat or tongue
- chest tightness, trouble breathing
- feel dizzy or faint
- feel your heart beating (palpitations)

**Harm to an unborn child.** See “What should I tell my healthcare provider before receiving IXEMPRA?”

**Heart problems.** IXEMPRA might cause decreased blood flow to the heart, problems with heart function, and abnormal heart beat. This is seen more often in patients who also take capcitabine. Tell your healthcare provider right away if you have any of the following symptoms:

- chest pain,
- difficulty breathing,
- feel your heart beating (palpitations), or
- unusual weight gain.

The most common side effects with IXEMPRA used alone or with capcitabine may include:

- tiredness
- loss of appetite
- disorders of toenails and fingernails
- hair loss
- fever
- decreased red blood cells (anemia)
- joint and muscle pain
- headache
- decreased platelets (thrombocytopenia)
- nausea, vomiting, diarrhea, constipation, and abdominal pain
- sores on the lip, in the mouth and esophagus
- tender, red palms and soles of feet (hand-foot syndrome) that looks like a sunburn; the skin may become dry and peel. There may also be numbness and tingling.

Tell your healthcare provider about any side effect that bothers you or that does not go away. These are not all of the side effects of IXEMPRA. Ask your healthcare provider or pharmacist for more information if you have questions or concerns.

**General information about IXEMPRA**

This patient information leaflet summarizes the most important information about IXEMPRA. Medicines are sometimes prescribed for purposes other than those listed in a Patient Information Leaflet. If you would like more information about IXEMPRA, talk with your healthcare provider. You can ask your healthcare provider or pharmacist for information about IXEMPRA that is written for health professionals. For more information about IXEMPRA, call 1-888-IXEMPRA.

IXEMPRA® (ixabepilone) for injection Manufactured by: Baxter Oncology GmbH, 33790 Halle/Westfalen, Germany

DILUENT for IXEMPRA Manufactured by: Baxter Oncology GmbH, 33790 Halle/Westfalen, Germany

Distributed by Bristol-Myers Squibb Company, Princeton, NJ 08543 USA

Bristol-Myers Squibb

1236925A7 5645-0006 Rev October 2011

691US11PBS08902